

0200 Series Nail Fin Application Instructions

1. Measure Window.



2. Cut Nail Fin to length using a miter saw with a fine tooth blade
(Add 3 1/16" to your measurements for outside nailfin cut dimensions).



3. Notch back leg of nailfin to clear the weld.



4. Clean out the snap groove so the nailfin will snap in without obstructions.



5. Apply a minimum of 1/4" bead of sealant to back side of the snap groove of the window frame.



6. Apply a bead of sealant in snap groove of window.



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7. Align nailfin and using a soft faced mallet, tap in the nailfin to seat in the snap groove.



8. Apply a small bead of sealant to the outside face where the fin meets the window to "dress" it up and also as an additional sealed joint.



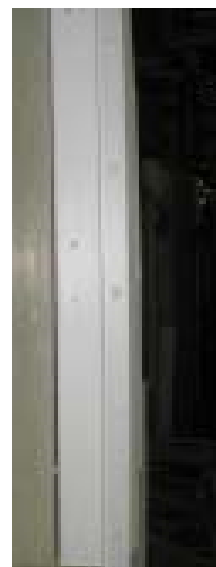
9. Apply sealant and tool the outside face of the joints where all of the nailfins meet and where the nailfin meets the window.



10. Apply a bead of sealant on the backside of the nailfin where the nailfin meets the window and where the nailfins meet along the miter.



11. Pre-drill 3/32" hole every 6" on each jamb and fill with sealant; then use #8 x 5/8" stainless steel pan head screw and fasten them in the pre-drilled holes. After screws are in place, sealant over the heads of the screws.



***NOTE:**

Install windows per AAMA guidelines for installing New Construction Windows.