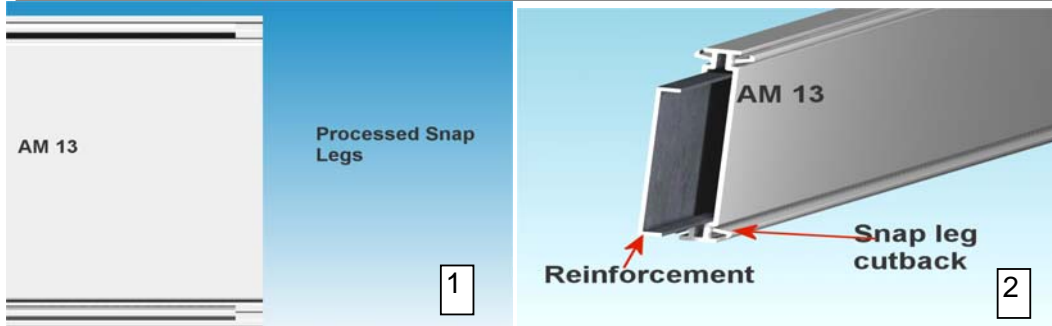
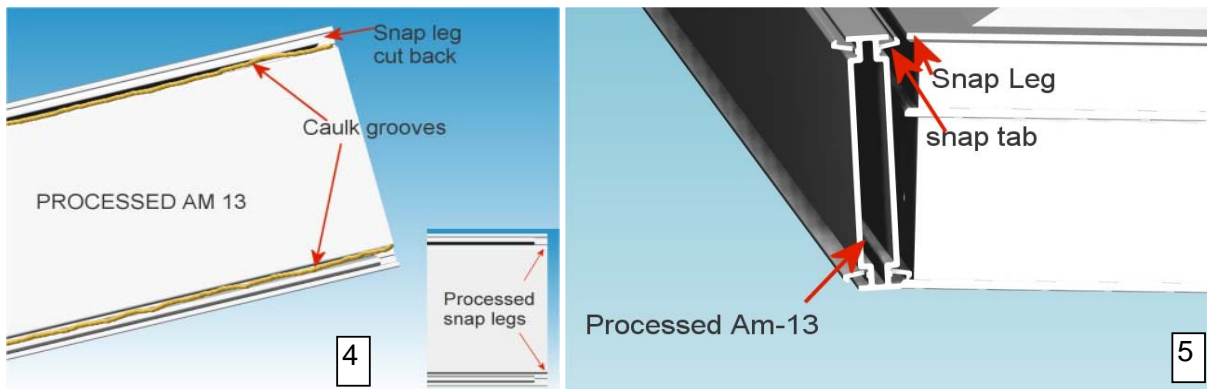
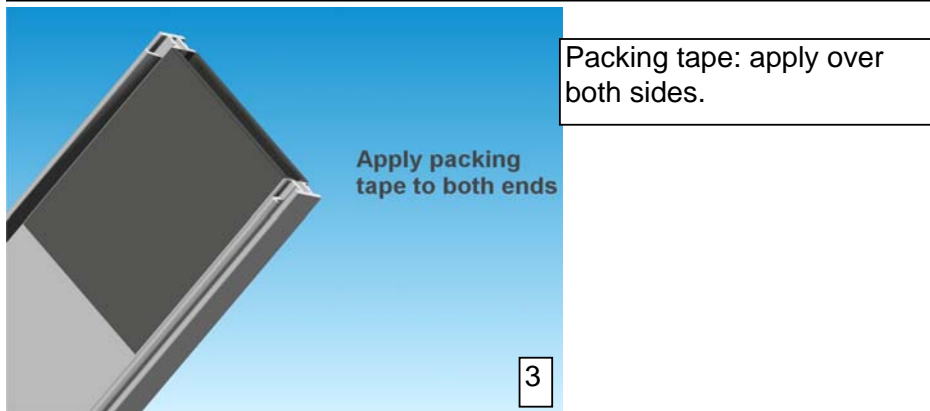


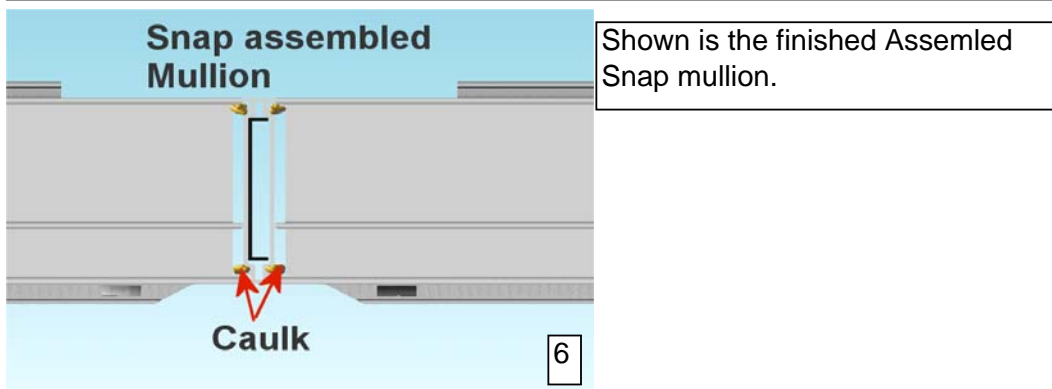
GENEVA REPLACEMENT MULLING INSTRUCTIONS (Picture window combinations)

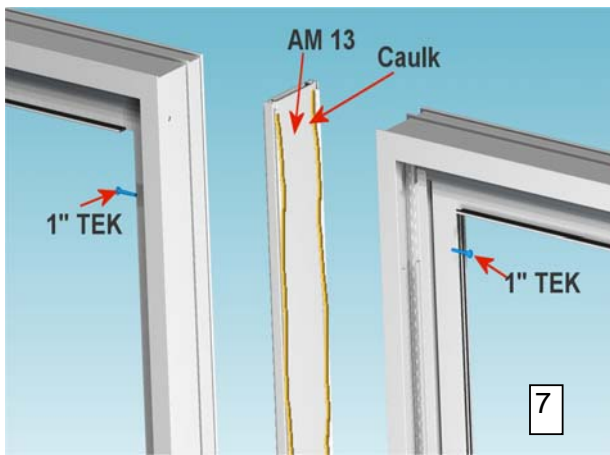


Process the snap legs on the AM 13 using the router. The cutback is 1/2 inch for 0404 and 1" for 0401. This will allow a clearance over the weld flash. Insert the reinforcement into AM 13(see fig 2). The reinforcement and mullion = window height



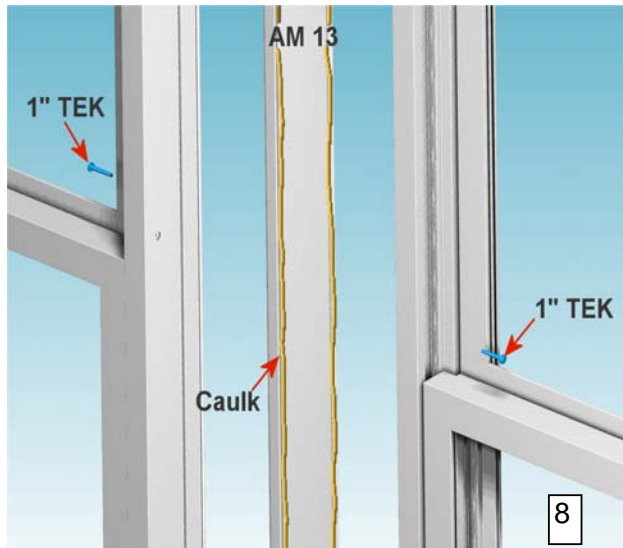
Caulk groove as shown. Attach the snap leg of the window frame to the snap tab on the AM13 mullion. Angle the Mullion on the bottom as shown. Attach the mullion snap tab to the snap leg of the frame on the bottom; using pressure snap the top half of the mullion together. Repeat this step for the opposite window.





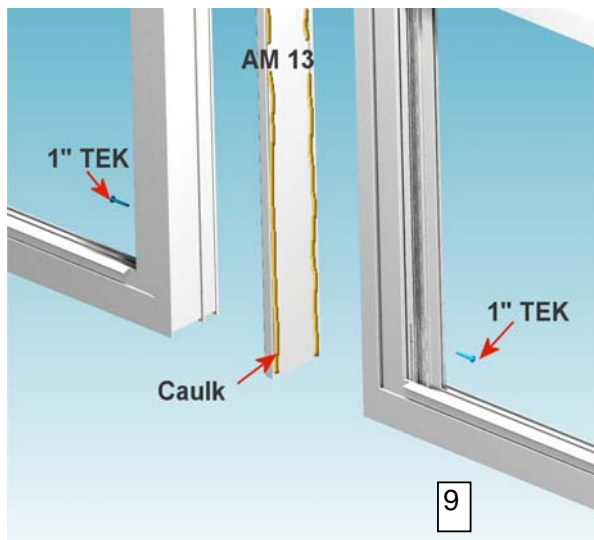
HEAD END

Exploded view of the head end of the mull window. Counterbore through the first wall with 3/8" Counterbore approximately 3" from the top of the head, on the interior track. Screw in 1" Tek head screw into the hole. Stagger 1" below on the opposite window.



JAMB ADJUSTER HOLE AREA

Exploded view of the Jamb adjuster area of the mull window. Counterbore through the first wall with 3/8" Counterbore. Screw in 1" Tek head screw into the hole approximately 1" from the top of the balance case, on the interior track. Stagger 1" above on the opposite window.



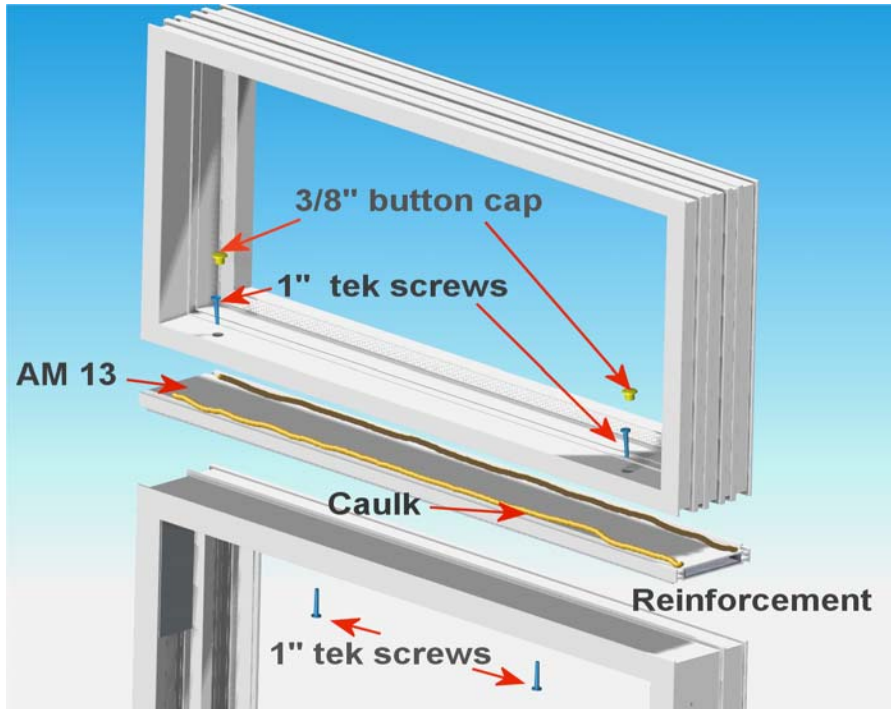
SILL END

Exploded view of the Sill end of the mull window. Counterbore through the first wall of the extrusion in the exterior track (use a 3/8" counterbore with 5/32" pilot. Do this for both windows. Drill approximately 3" from the Bottom of the Sill and stagger 1" above on the opposite window.

1. Install 1" Tek head screw into the holes and into the reinforcement. Silicone and apply 3/8" button cap.

Follow up with narrow joint sealant to complete the mulling.

EXCALIBUR AND GENEVA REPLACEMENT MULLING INSTRUCTIONS (Picture window combinations)

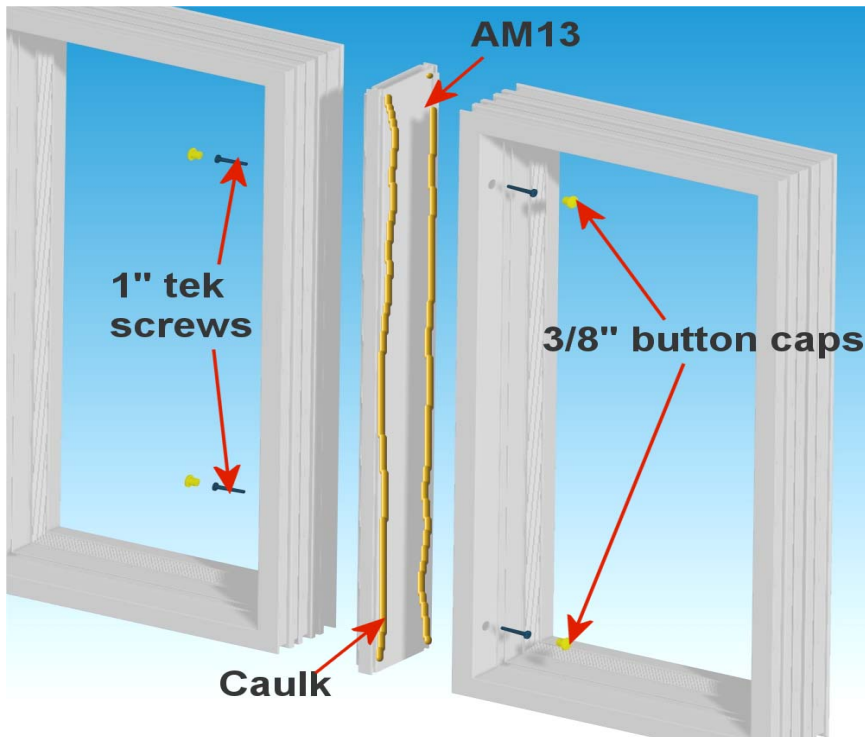


Exploded view of the Stacked Mull assembly. Counterbore through the **first wall of the extrusion** on the picture window ,0404 (use a 3/8" counterbore with 5/32" pilot. Do this for both windows. Drill approximately 2" from either side of the picture window jambs

1. Install 1" Tek head screw into the holes and into the reinforcement. Apply Silicone (**Important make sure that the screw is completely covered with silicone**). Install 3/8" button cap.

2. For the Hung unit: Remove head Insert and install 1" tek screw into head and into reinforcement. Windows over 40" should have a 3 up 3 down screw hole pattern staggered equally.

Note: If the unit has a picture window and a double hung be side mullled. 1. Follow double hung side mulling procedures for the double hung side and follow the Picture window side mulling procedures for the Picture window side(See picture window side mulling below).Windows over 40" use 3-3 screw pattern. Follow up with narrow joint sealant to complete the mulling.



Exploded view of the side by side Mull assembly for picture windows. Counterbore through the **first wall of the extrusion** on the picture window 0404 (use a 3/8" counterbore with 5/32" pilot. Do this for both windows. Drill approximately 2" from either side of the picture window jambs

1. Install 1" Tek head screw into the holes and into the reinforcement. Apply Silicone (**Important make sure that the screw is completely covered with silicone**). Install 3/8" button cap.

Windows over 40" should have a 3 by 3 screw hole pattern staggered equally.

Note: if this combination is a picture window over picture window, It is the same procedure except rotated 90 degrees. Windows over 40" use 3-3 screw pattern. Follow up with narrow joint sealant to complete the mulling.